

Flexible bread line



The Glimmek Flexible Bread line is developed and manufactured to be a user-friendly and flexible bread line with high capacity and efficiency. With a capacity of up to 1800 pcs/hour, the line handles a variety of dough types and bread sizes. An accurate and gentle dough treatment provides high quality on the bread products. All machines are produced in Sweden according to CE-regulations.

SDG



Sveba Dahlen Group



Scandinavian know-how – worldwide

Flexible bread line

SD-180 Suction dough divider



- Hopper 26.4 US gal
 - Stainless steel covers
 - Variable speed
 - Very accurate scaling
 - Easy and safe handling, and maintenance
- Options:**
- Non-stick coated hopper
 - Flour duster
 - Minipiston 1.2 oz - 9 oz
 - 59.5 US gal hopper
 - Outfeed roller for sticky dough

	SD180XS	SD 180	SD180XL
Weight range	2.5 oz - 2.2 lb	4.3 oz - 3.5 lb	6.3 oz - 5.0 lb
Capacity	750-1800 pcs/hour		

CR-310GM Conical rounder



- Centrally adjustable tracks
 - Non-stick coated cone and tracks
 - Rounding length up to 13 ft
 - Patented
- Options:**
- Frequency converter
 - Flour duster
 - Cold/hot air blowing unit
 - Outfeed conveyor
 - Outfeed roller for sticky dough

Weight range	1.05 oz - 4 lb
Capacity	up to 3600 pcs/hour

IPP Intermediate pocket proofer



- Stainless steel
 - Non-stick coated transfer box
 - Infeed V-belt conveyor
 - Collection drawers
 - Electric control panel
 - Central electric cabinet
- Options:**
- Double infeed conveyor
 - Outfeed conveyor
 - Humidification System
 - Modular system, 132-940 pockets
 - UV-light

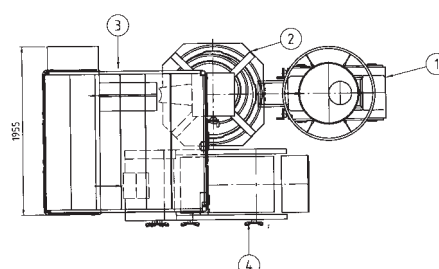
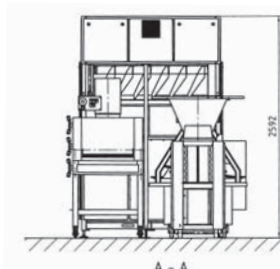
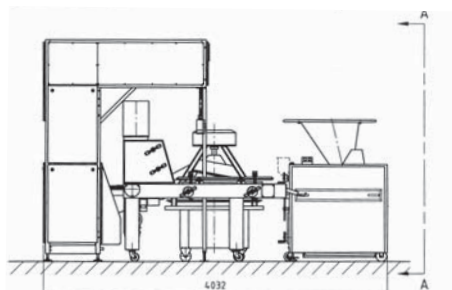
Weight range	3.5 oz - 3.3 lb
Capacity	up to 3000 pcs/hour

MO-671 Moulder



- Very flexible moulder
 - Working width 25 1/2"
 - Two pair of rollers
 - Foldable and easy adjustable pressure board with two wedges
- Options:**
- Variable speed
 - Lower side guides non-stick coated

Weight range	1.05 oz - 4 lb
Capacity	up to 3000 pcs/hour



1. SD-180
2. CR-310 GM
3. IPP
4. MO-671